

Work Order ID 96791

96791

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Monday, February 04, 2013 11:19:52 AM

Item ID: D3072-1 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Bracket
 Start Date: 2/4/2013 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 2/4/2013 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: CMF Date: 13-2-4 Tooling: Date: Run Start ***NR1***
 QC: Date: SPC (Y/N): Date: Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3072	Rev A1								

200 0.00
200
 Small Fab Memo 0.00
 Small Fab PULL FROM STOCK D3072-2 X 5 B86922
 PARTS ARE ACTUALLY D3072-1
 RESTOCK UNDER NEW BATCH NUMBER

210 QC5- Inspect part completeness to step on W/O 0.00
210
 QC Memo 0.00
 Quality Control

Handwritten: 13-2-6
 DAS 16 13/2/4
 (45)

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
220		0.00							
220									
Packaging	Memo	0.00							
Packaging	ID AND STOCK UNDER NEW BATCH NUMBER AS D3072-1								
				57025					
230	QC21- Final Inspection - Work Order Release	0.00							
230									
QC	Memo	0.00							
Quality Control									

13/2/15 (5)

13/2/16

13-02-5

Picklist Print

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Work Order ID: 96791

Parent Item: D3072-1

Parent Item Name: Bracket

Start Date: 2/4/2013

Required Date: 2/4/2013

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP B02.01.18 Flat pattern created on dash 101.NG
IPP Rev:C 08-02-26 now water jet DD verified by:LL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3072-2 Bracket		Manufactured	No				Each	6.0000		5			

Location

Loc Qty

Loc Code

ST025

6

57253

1

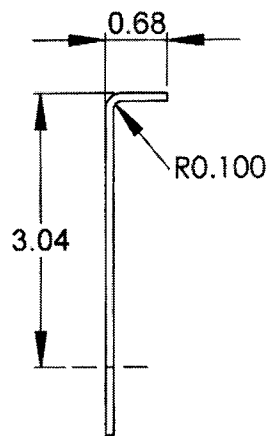
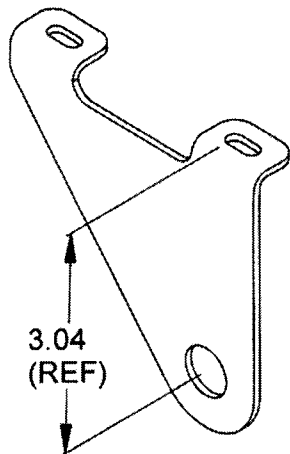
86922

5

WF 13-2-04



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>#</i>	APPROVED <i>#</i>	DRAWING NO. D3072	REV. A SHEET 1 OF 1
DATE 01.12.16		TITLE BRACKET	SCALE 1:1
A	01.12.16	NEW ISSUE	
A1 02.01.18		ADD FLAT PATTERN PART NUMBER <i># CP</i>	



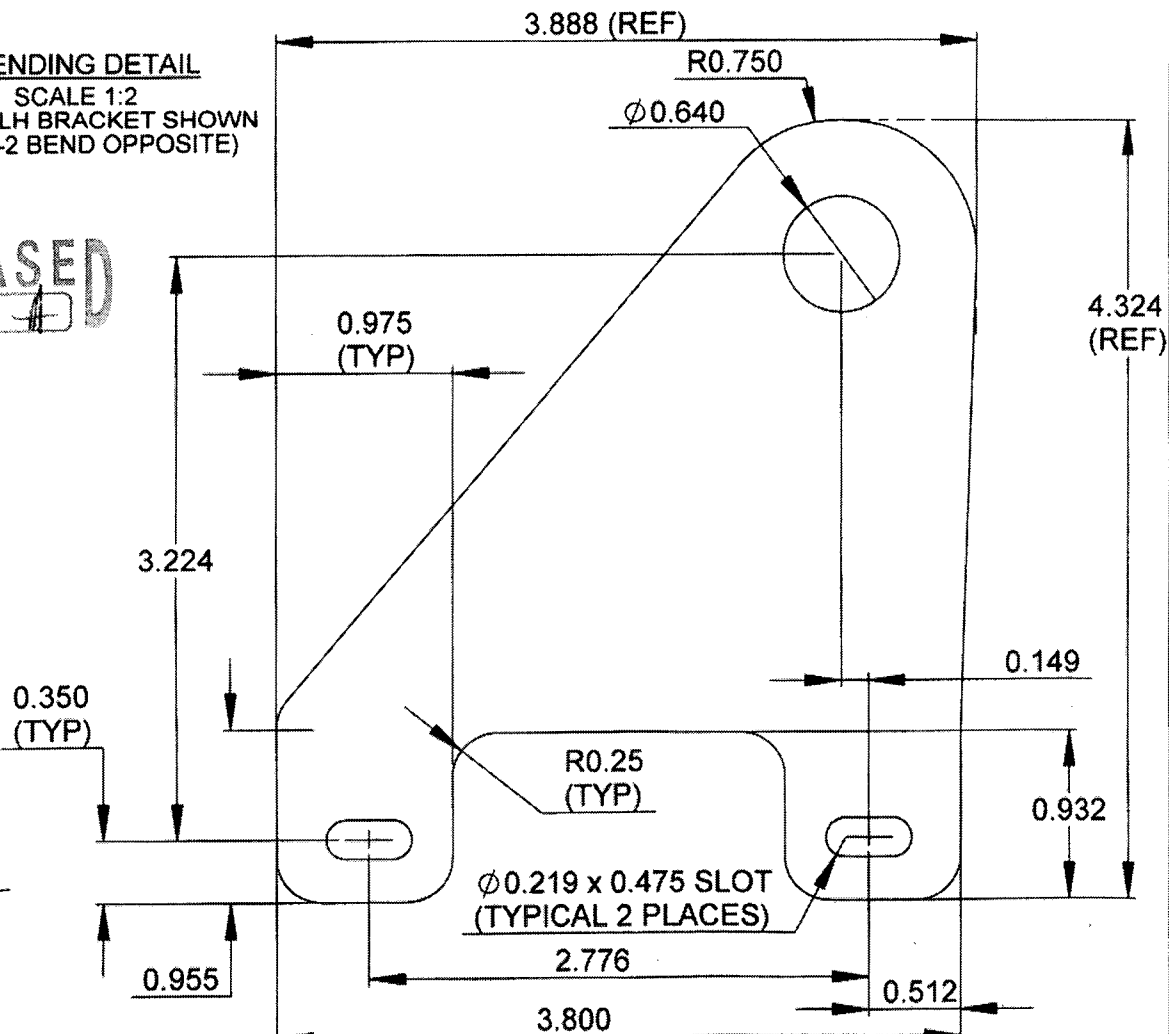
D3072-1/-2 BRACKET

- 1) MATERIAL: 5052-H32/H34 (AMS 4016/4017/ QQ-A-250/8) 0.090 THICK
- 2) FINISH: POWDER COATBLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
- 4) ALL DIMENSIONS ARE IN INCHES.

BENDING DETAIL

SCALE 1:2
D3072-1 LH BRACKET SHOWN
(D3072-2 BEND OPPOSITE)

RELEASED
02.01.15



D3072-101

FLAT PATTERN FOR D3072-1/-2

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